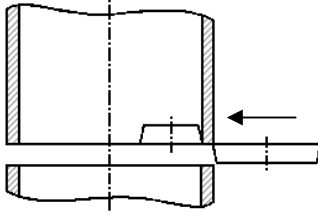
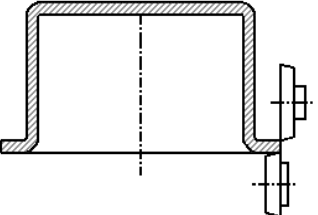
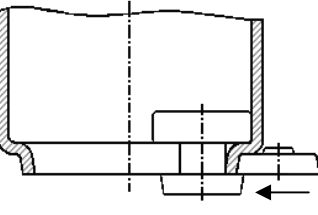
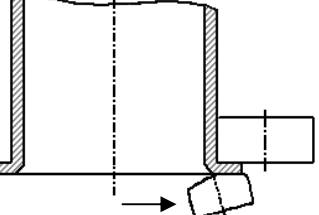
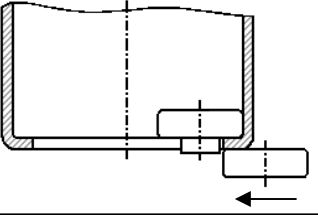
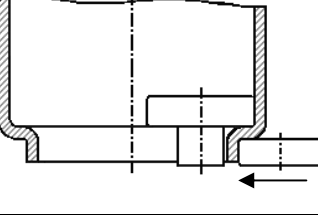
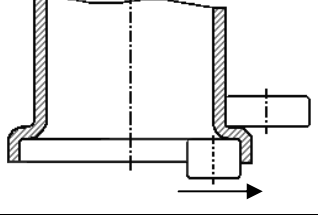
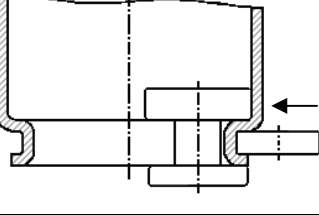
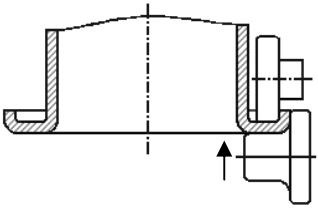
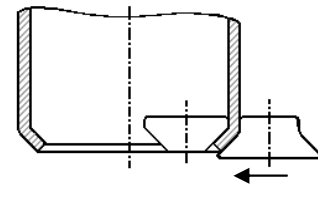
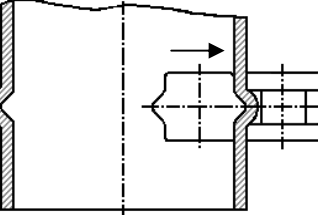
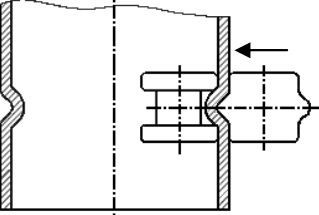
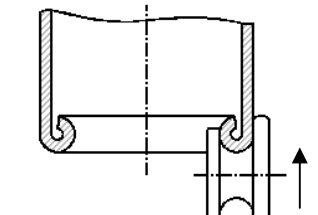
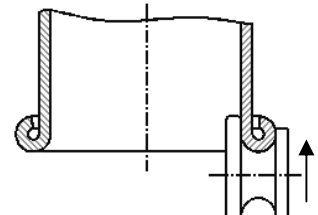
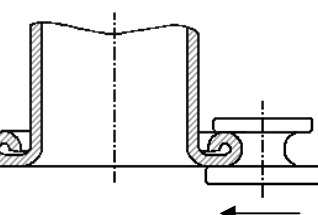
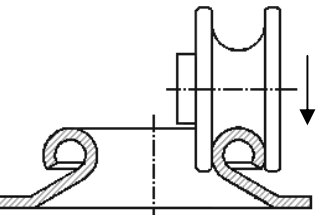
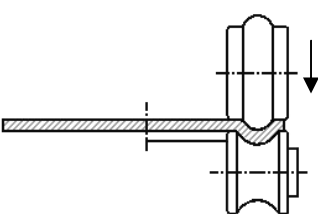
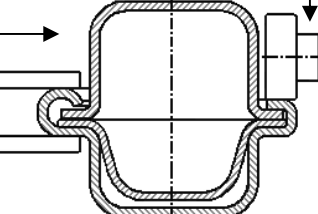
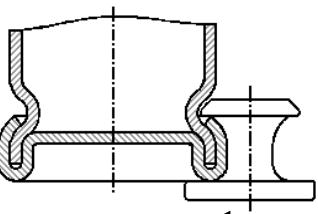
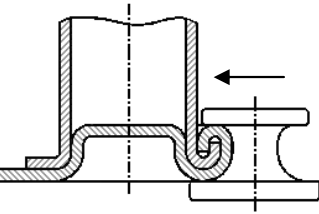


EXAMPLE OF WORKING OPERATIONS WITH TRIMMING-BEADING MACHINES

<u>HORIZONTAL TRIMMING</u>	<u>VERTICAL TRIMMING</u>	<u>TRIMMING AND INTERNAL BEADING</u>	<u>EXTERNAL FLANGING</u>
			
<u>INTERNAL FLANGING</u>	<u>INTERNAL BEADING</u>	<u>EXTERNAL BEADING</u>	<u>C BEADING</u>
			
<u>BEADING ON FLANGE</u>	<u>INSIDE BEADING FOR TANK</u>	<u>OUTWARD RIBBING</u>	<u>INWARD RIBBING</u>
			
<u>INNER CURLING</u>	<u>OUTER CURLING</u>	<u>HORIZONTAL CURLING ON FLANGE</u>	<u>INTERNAL VERTICAL CURLING</u>
			
<u>VERTICAL RIBBING</u>	<u>ASSEMBLING OF DIFFERENT PARTS</u>	<u>LOCK SEAMING 3 THICKNESS</u>	<u>LOCK SEAMING 5 THICKNESS</u>
			

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